

MODEL 1CC PARTS AND INSTRUCTION SHEET

The 1CC is a dead-length/non-lateral movement 5C collet chuck.

OPERATION

Open and close the 1CC with the 3/8" hex key (provided). Only 1/2 turn or less is required to lock your collet. With correct adjustment you will feel the cam go slightly over locking center and stop.

- Bottom of unit has four 1/4-20 tapped holes for fastening to fixture.
- Insert collet. Be sure collet lock screw is loose.
- Thread collet into unit until work piece goes in and out of collet with just enough clearance. Some adjustment of the collet (threading in and out) will be needed to achieve good grip/release of the work piece.
- Lock anti-rotation lock screw onto threads of collet. If needed.
- Caution: Lock screw has a brass plug under it. Avoid locking brass plug into collet keyway. Very little pressure is needed to lock the collet.

